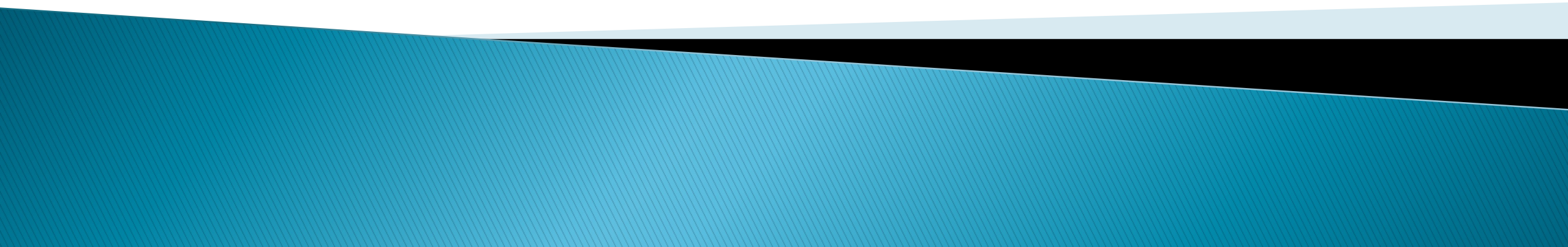


Technology Partner You Can Count On



# Semiconductor Software Experts

## Fab & Assembly Factory Automation



11  
Years

## Equipment Software

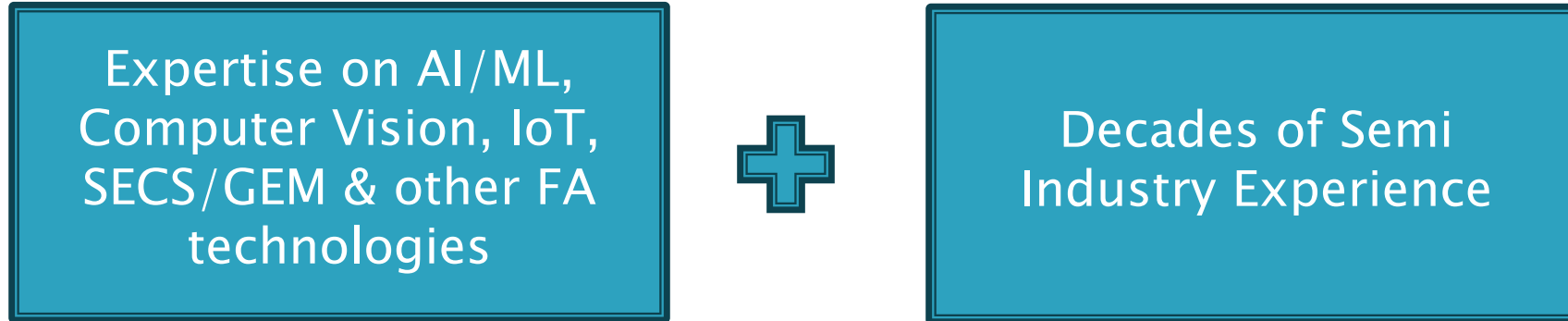
## Industry 4.0, IoT& AI/ML



# About Us

- ▶ **Global Presence**
  - Headquartered in California, US
  - Global Operations
    - Europe – Germany, France & UK
    - SEA – Singapore, Philippines, Malaysia, Thailand
    - Taiwan, Korea, China & India
- ▶ **Tier 1 & 2 Fab, A&T & OEM customers across the world**
- ▶ **Team with deep domain expertise**

# Mission



- ▶ To help factories achieve greater efficiencies, competitive advantage & reduce cost
- ▶ Offer innovative & patented solutions to factories with legacy equipment so that they can also take advantage of FDC, APC, Industry 4.0 & AI/ML

# Why Automation?

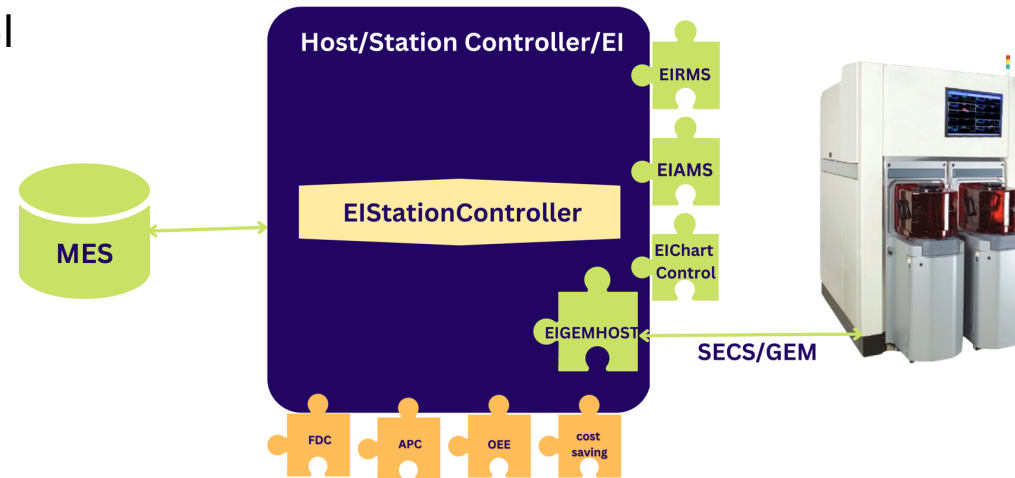
- ▶ Improve yield by preventing human errors
- ▶ Improve process control and uniformity through realtime window into process
- ▶ Improve CT & OEE
- ▶ Reduce manufacturing cost
- ▶ Improve engineering efficiency

# Equipment Integration (EI)

- ▶ Complete Equipment Integration (EI) Solution
- ▶ **Patented Plug-n-Play SECS/GEM for legacy equipment**
- ▶ **Recipe Management System (RMS)**
- ▶ Fault Detection & Classification (FDC)
- ▶ Advanced Process Control (APC)
- ▶ Cycle Time, OEE & equipment up-time improvement
- ▶ Cost savings through automation

# Turnkey EI (Equipment Integration) Solution

- ▶ Comprehensive turnkey, module based Equipment Integration (Factory Host) applications
  - EIRMS : Recipe Management System
  - EIAMS : Alarm Management System
  - EIChartControl: Data Collection & SPC
  - FDC: Fault Detection & Classification
  - OEE: Overall Equipment Efficiency
  - APC: Advanced Process Control



 off the shelf elnnoSys products

 Customized Solution

# Other Factory Automation Products

- ▶ **Ai/ML based Smart FDC & Predictive Analytics**
- ▶ **AI/ML based Pump monitoring/Predictive Maintenance System**
- ▶ **Unique approach to AOI – Automated Optical Inspection**
- ▶ **Spare Parts & Vendor Management System**
- ▶ **Reticle/Mask Management System**
- ▶ **MES development, customization & migration**
- ▶ **RFID based WIP tracking & Inventory Management**

# Equipment Software Expertise

- ▶ **SECS/GEM implementation on Equipment**
  - Both up to 200mm and 300mm wafer size SEMI standards SDKs
- ▶ **Equipment Controller software development & maintenance**
- ▶ **Sub-tool Integration**
  - EFEM, Robot, SMIF/FOUP, OCR, RFID etc.
- ▶ **Image Processing & Computer Vision software**
- ▶ **Predictive Maintenance sub-system**
- ▶ **Refurbishment Service**
  - Replace the robot, etc. of old equipment without modifying controller software
- ▶ **System audit & training**
  - SECS/GEM compliance, software design & architecture, etc.

# Delivery Model

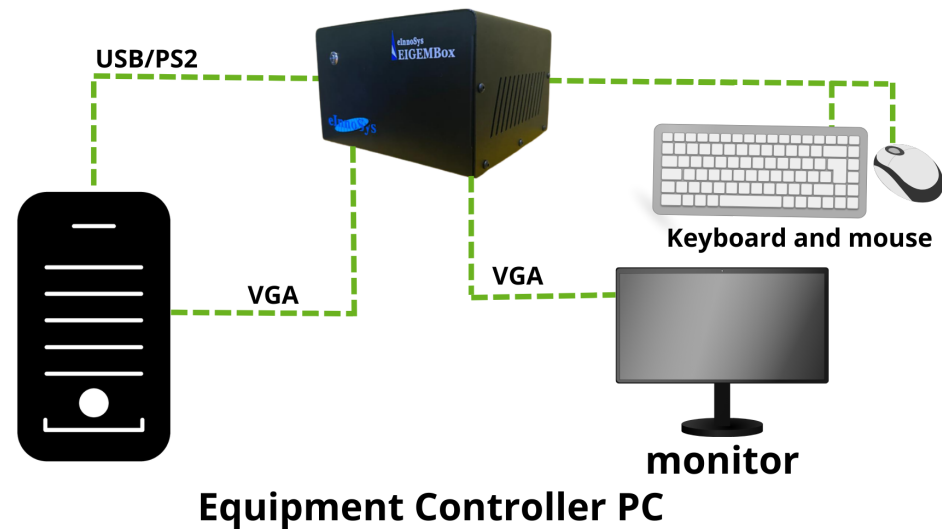
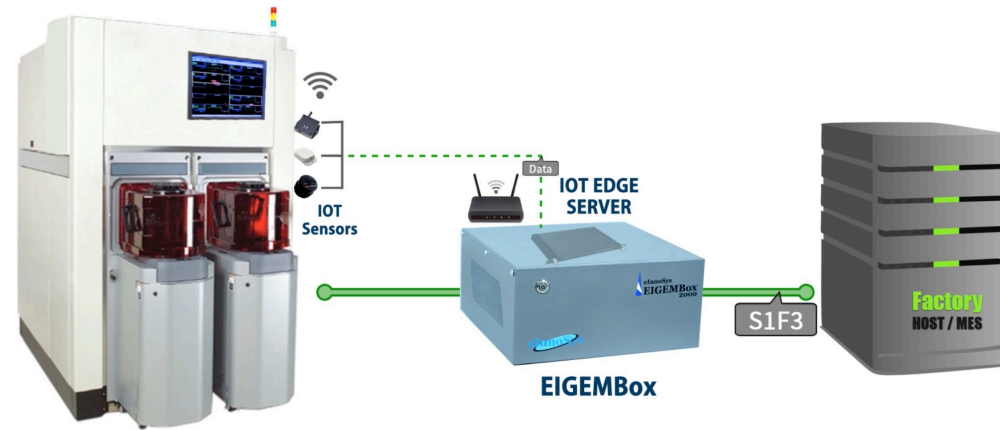
- ▶ Out-of-the-box Products
  - 18 Product offerings
  - EIGEMBox – Plug-n-Play SECS/GEM for legacy equipment
  - SeerSight – Predictive Maintenance System
  - EIPartsManager – Spare Parts Management System
- ▶ Custom Projects
  - Well over 500 custom projects completed
- ▶ Automation Roadmap Review
- ▶ Contract automation engineers
  - MES, Factory Host, APC, FDC, etc.
- ▶ Compliance Audit & Training
  - Compliance of SEMI & software standards audit
  - Training for SECS/GEM

# Case Studies

- ▶ Saved a fab \$3M in equipment upgrade cost
- ▶ Saved a fab \$1.2M upfront and \$200K annually by increasing throughput from a bottleneck equipment by 22%
- ▶ Saved a fab \$1M annually in improved precious metals reclaim
- ▶ One metrology OEM enjoys improved productivity by as much as 30% while reducing cost by 20%

# EIGEMBox

- ▶ Enables SECS/GEM on existing equipment
- ▶ Plug-n-Play, NO software/hardware installation req'd
- ▶ Sends data from external sensors
- ▶ Patented Technology
- ▶ Implemented on 70+ Equipment



# EIGEMBox – Configuration

Equipment Status : Processing    Recipe Name : Demo    Resume    Pause    Close

PROCESS	5980	HE PRESSURE	5780	CH4	3811
CHAMBER	2905	LL BARATRON	327	CH5	2286
ION GAUGE	2779	CH1	2511	CH6	3751
FORELINE	1040	CH2	2345	CH7	8885
ROUGH	2031	CH3	5176	CH8	1410

Open

Lot Processing Completed

EIGEMBox 6.3.0    2/12/2021 6:39:03 PM    eInnoSys

### Teach Process

Equipment Status : Processing

PROCESS	7881	HE PRESSURE	91
CHAMBER	2988	LL BARATRON	31
ION GAUGE	9347	CH1	91
FORELINE	4563	CH2	21
ROUGH	8111	CH3	81

Camera Info  
Screen Reso. : 1366x768    Reset

Capture    Data Collection    Machine Control

OCR  
Select Data : PROCESS    : Data :  
7881

Tag Name : PROCESS  
Tag Type : Data  
Capture Method : OCR  
Train File : eng  
Datatypes : Integer (I4)

Threshold : 80  
Filter Size : 7  
Freq Time : 1000

WhiteOnBlack

: Output Data :    Get Data    Test

Apply & Next    Save

Start Preview    Add System Tag    Save & Finish

Zoom Level : [Slider]

# EIGEMBox – Machine Control

EIGEMBox 1.9.7
6/20/2023 12:30:48 PM

## Teach Process

**Camera Info**

Screen Reso. : 1366x768 Reset

Capture
Data Collection
Machine Control

**Remote Mechanism**

Remote  Other

Remote Command : PP-SELECT

Select Command

PP-SELECT

START

PAUSE

RESUME

STOP

CLEAR

Mouse  keyboard  Txt :

Add

	ActionName	ActionID	Action Type
▶	PAUSE	0,2	Mouse
	RESUME	1,3	Mouse

Zoom Level : 🔍 🔍

Add System Tag
Start Preview
Save & Finish

# Other Features

- ▶ Pattern recognition & pattern matching capabilities
- ▶ Captures and saves section of screen
  - Wafer map
  - Histogram, other charts/graphs, etc.
- ▶ Automate any tasks including PM
- ▶ Collect data from external sensors or control systems
- ▶ Allow Remote Desktop into equipment PC without network

# Partial Equipment List – Fab

KLA Surfscan

Varian 3290

Takatori

Ebara

Plasma Therm

MRC Eclipse

KLA Therma-wave

Sidea PT-903

CDE Resmap

Accretech PG300RM

TEL Alpha 8 SE

ASM E2000

SPTS

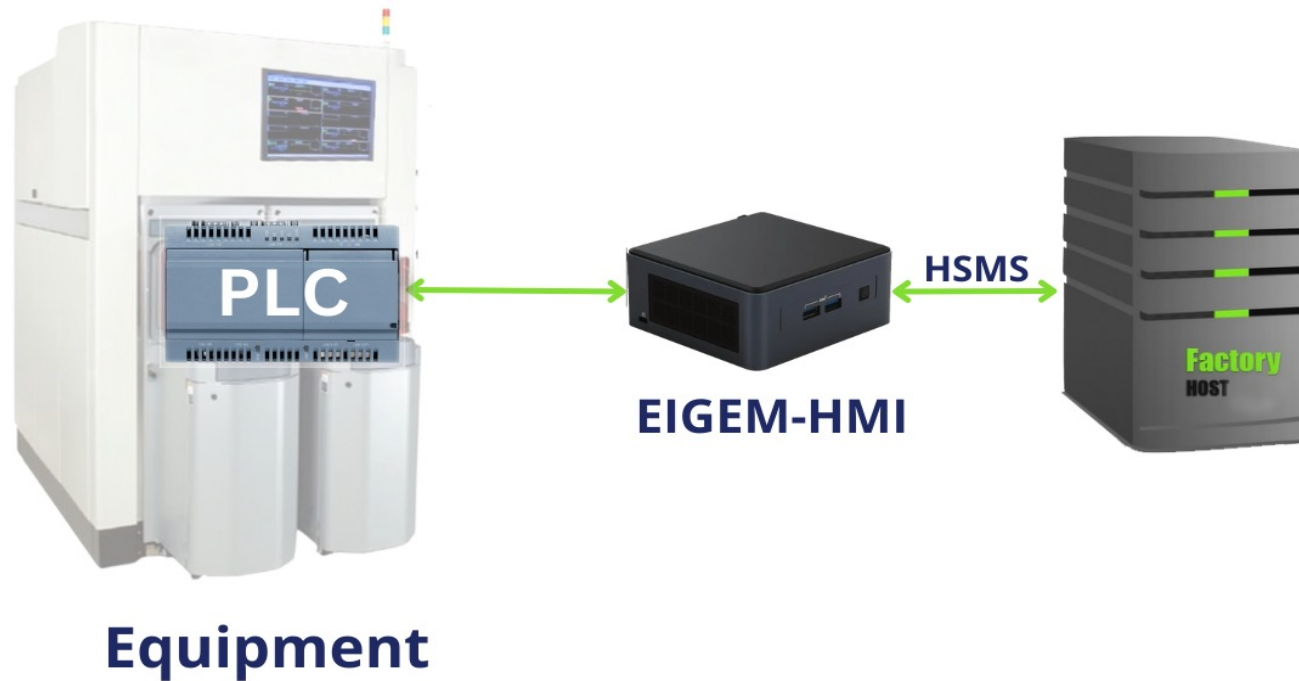
Hitachi M-511AE

# Partial Equipment List – Assembly & Packaging

- Disco 651/641
- Blue M Oven
- Towa Y1
- Asterion
- Budatec
- Orthodyne
- Essentec Fox & Paraguda
- Takatori ATM 8200A
- ASM AD898
- Ismeca SL
- Hexa Max
- Centrotherm CP6202

# EIGEM-HMI

- ▶ Connects to PLC and converts data to SECS/GEM
- ▶ Easy configuration through UI, no coding needed

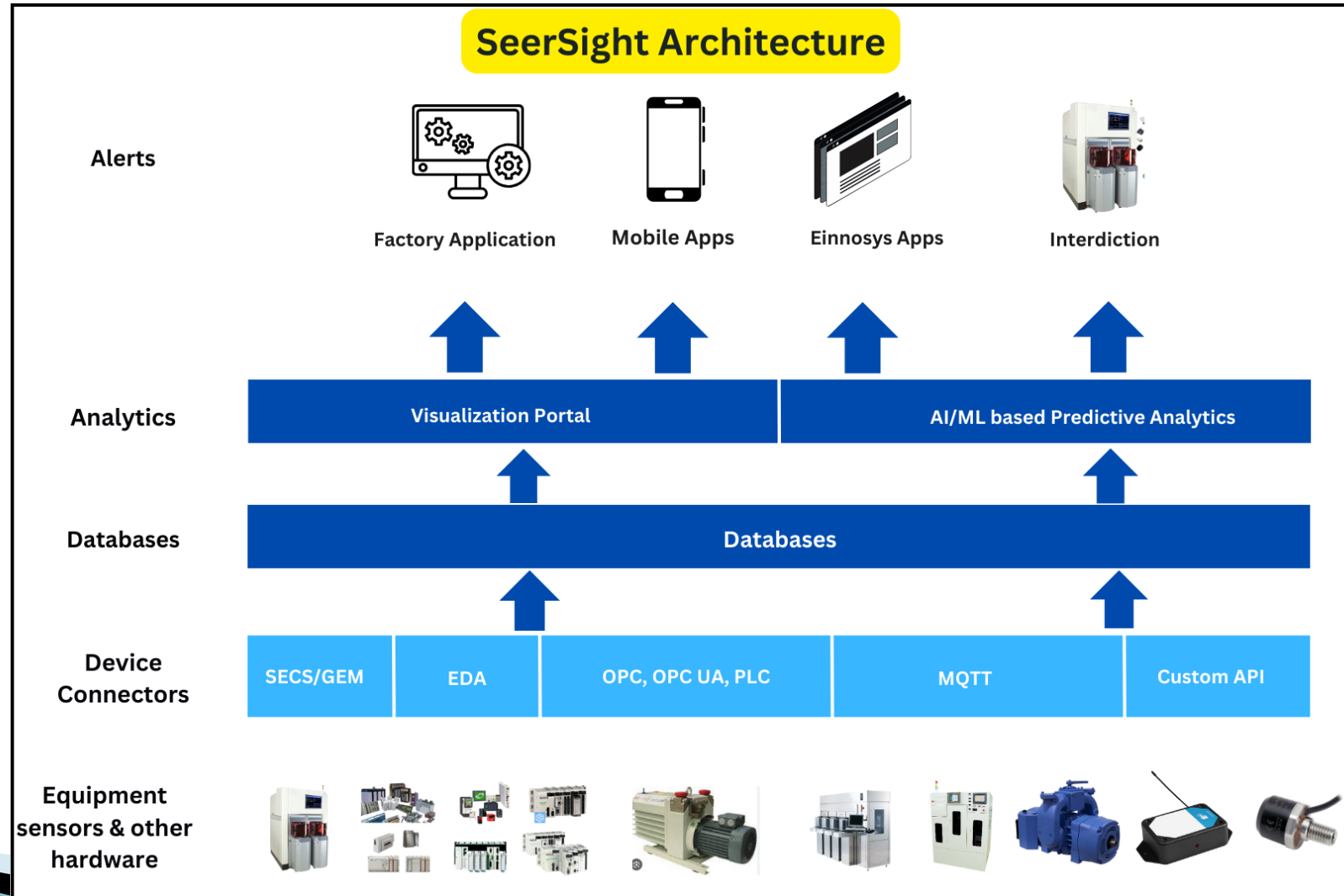


The screenshot shows the 'Equipment\_config' window. The 'Protocol' is set to 'Modbus RTU'. The 'BaudRate' is 19200, 'DataBits' is 8, 'COM Port' is COM4, 'Parity' is None, 'StopBits' is One, and 'SlaveId' is 1. Below these settings is a table with 15 rows for device configuration.

1-	DEVICE NAME	PATH	TotalData
2-	TEMP	5203	1
3-	SETPOINT_TEMP	2600	1
4-	RMS_VELOCITY	5204	1
5-	Z_ACCELERATION	5206	1
6-	X_ACCELERATION	5207	1
7-	PEAK_VELOCITY	5208	1
8-	AMPLITUDE	3600	2
9-			
10-			
11-			
12-			
13-			
14-			
15-			

At the bottom of the window are 'CANCEL' and 'APPLY' buttons. An 'Activate Windows' watermark is visible in the bottom right corner.

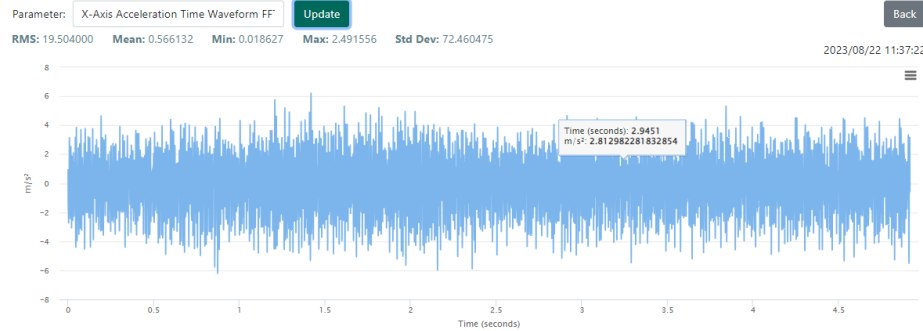
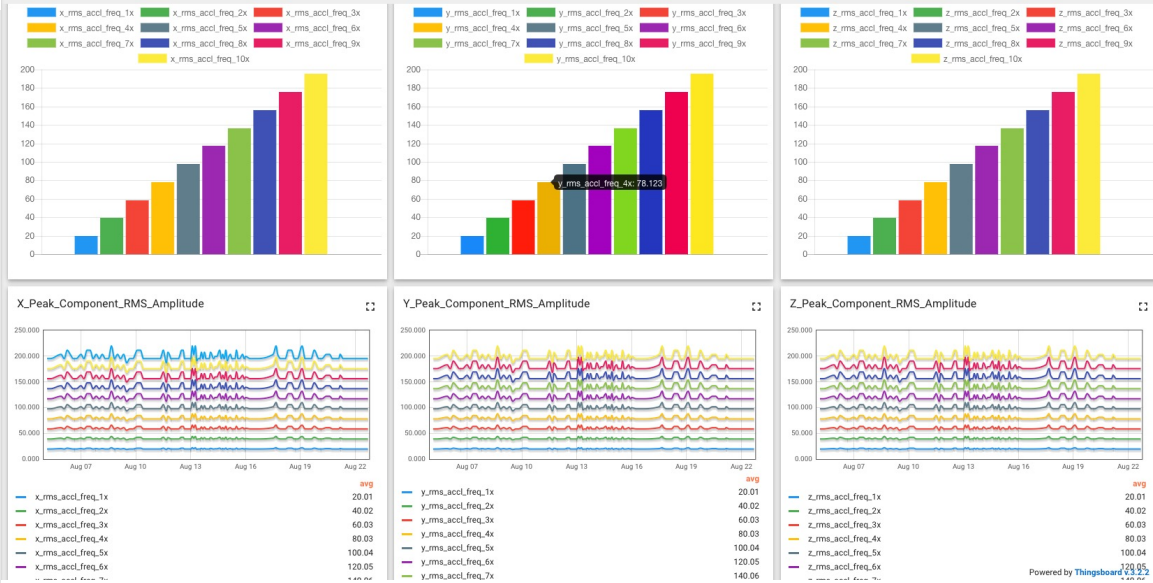
# SeerSight – Smart FDC with AI/ML Based Predictive Analytics



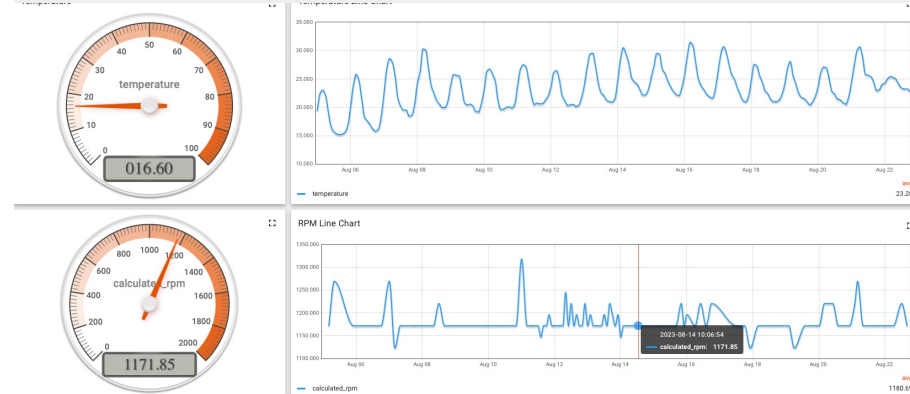
# SeerSight



## Front Mechanical Health

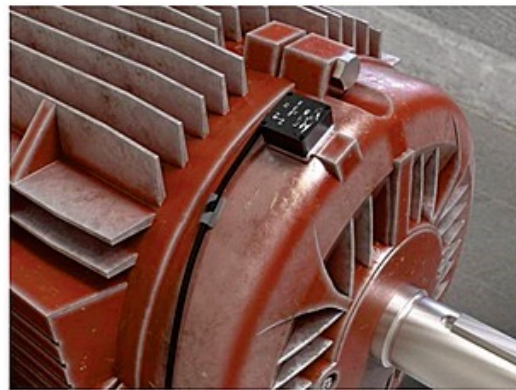


## Front Mechanical Health



# xPump – Predictive Maintenance for Pumps/Motors

- ▶ Predicts failures in pumps, motors, exhausts, ovens & furnaces long before they die
- ▶ Comes with proprietary AI/ML analytics software & required sensors
- ▶ Continuously monitors health through sensors and alerts when fault is predicted



Notifications:  
Email/Text or  
SECS/GEM Alarm

# EIStationController

- ▶ Fully SEMI compliant Equipment Integration application for Fabs & Assemblies

The screenshot displays the EIStationController web interface. At the top, there is a header with a 'Customer Logo' placeholder, the title 'EIStationController by eInnoSys', and a 'Logout' button. The user is logged in as 'Brown1'. Below the header, there are five colored buttons with barcode icons: 'Schedule' (green), 'Track-In' (purple), 'Start' (cyan), 'Abort' (red), and 'Track-Out' (light blue). The 'EQP ID: 1001' is displayed above these buttons. A table below shows processing data for Lot ID P343543.1 in Chamber PM3, with a status of 'Processing Started'. Below the table are four navigation icons: SPC (Statistical Process Control), RMS (Root Cause Management System), AMS (Alarm Management System), and MES (Manufacturing Execution System). The bottom section is divided into 'Status' and 'Alarm' logs. The Status log shows a sequence of events from 02:44:12 PM to 02:53:39 PM, including user login, scheduling, tracking, and processing start. The Alarm log shows three error messages from 02:46:26 PM to 02:53:49 PM, such as 'Error in Closing door' and 'Failed to Turn On Gas Valves'.

Customer Logo

EIStationController  
by eInnoSys

Logout

Username: Brown1

EQP ID: 1001

Schedule Track-In Start Abort Track-Out

Lot ID	Chamber	Status
P343543.1	PM3	Processing Started

SPC RMS AMS MES

Status

Alarm

11/07/2023 02:44:12 PM : User Brown1 logged in successfully  
11/07/2023 02:46:23 PM : LotID P343543.1 scheduled sucessfully  
11/07/2023 02:49:56 PM : LotID P343543.1 tracked in successfully  
11/07/2023 02:53:39 PM : LotID P343543.1 started processing on Chamber PM3

11/07/2023 02:46:26 PM : 203 Error in Closing door.  
11/07/2023 02:49:59 PM : 205 Failed to Turn On Gas Valves.  
11/07/2023 02:53:49 PM : 206 No wafer was found.

# EIStationController

Select Any One for Configuration

Status Variables     Data Variable     Equipment Constants

### Configuration for Status variable

Select All

Select status variables :

- ControlState
- ProcessStateString
- ProcessState
- CtrlStateSwitch
- PreviousProcessState
- CommEnableSwitch
- CtrlOnlineSwitch
- MDLN
- CommState
- SOFTREV
- SpoolCountActual
- SpoolFullTime
- SpoolCountTotal
- SpoolState
- SpoolStartTime
- Stag
- Process
- Chamber
- Ion

Stop Data Collection    Start Data Collection

Frequency (In Seconds) :   
(Default 5 sec)

CSV Location

Choose Location

Close    Save

Select Any One for Configuration

Status Variables     Data Variable     Equipment Constants

### Configuration for Data variable

Select CEID:

- 450
- 451
- 452
- 453

Select Variable IDs:

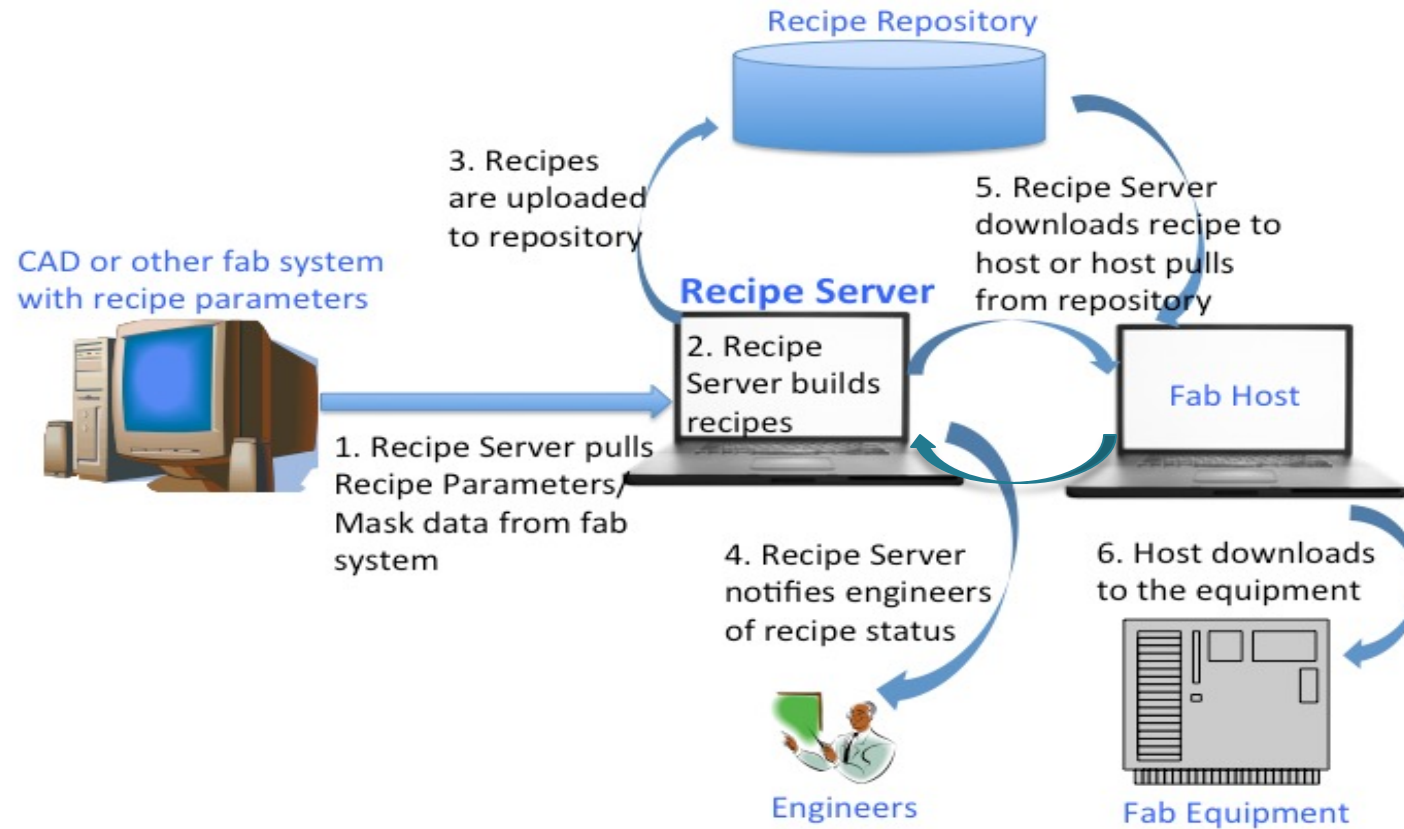
- 2003
- 2004

Define Report

Delete Report

Close


# EIRMS – Recipe Management System – Workflow



Note: Some features require equipment software supporting certain capabilities

# EIRMS – Benefits



- ▶ Ensures all lots are processed with most up-to-date version of production released recipe
- ▶ Saves engineering time in recipe management including copying recipes from one equipment to the others
- ▶ Maintains audit trail of all recipes with version control
- ▶ Takes periodic backups of recipes

**EIRMS** by  User: Mike Brown

Equipment: TEL01

Repository:

Recipe	Version	Created	User
PHEMT30	1	Oct 02,2023 14:52:00	Scott
ASH51	5	Aug 02,2023 09:27:00	Matt
Test	2	Jul 20,2023 12:26:00	Andrew
ENG42	12	Jun 26,2023 18:13:00	Brown

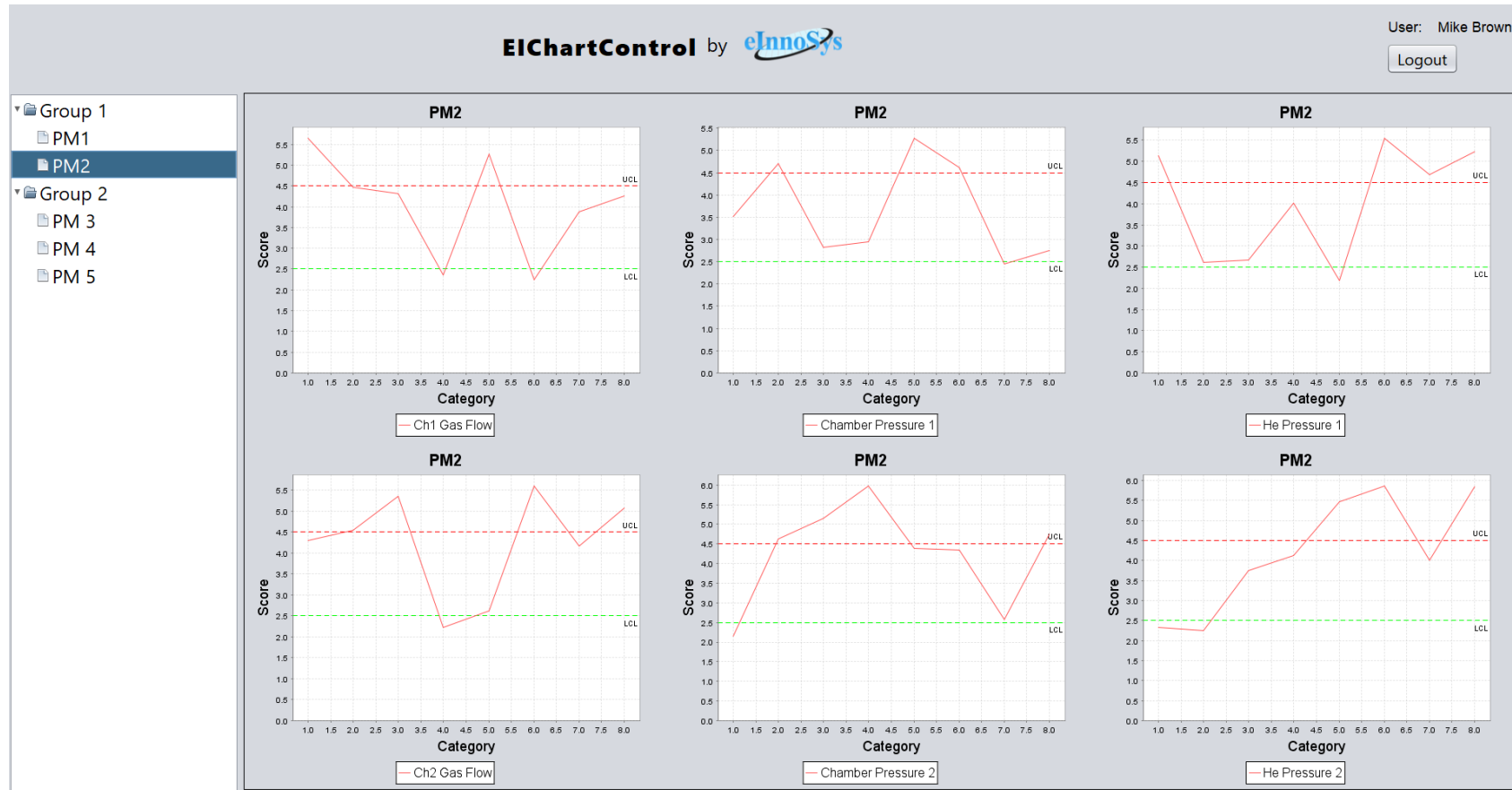
Equipment:

Recipe	Version	Created	User
PJTP	1	Oct 03,2023 18:52:47	Brown
PHEMT30	1	Oct 02,2023 14:52:00	Scott
ASH51	5	Aug 02,2023 09:27:00	Matt
Test	1	Jul 20,2023 12:26:00	Andrew
ENG42	12	Jun 26,2023 18:13:00	Brown

# EIChartControl

- ▶ Data Collection & SPC module that plugs into EIStationController or EIGEMBox seamlessly
  - Allows selection of process parameters to be collected and monitor along with frequency, UCL & LCL
  - SPC capabilities for min, max, avg & 3sigma
  - Presents data in user-friendly graphs
  - Allows user to specify actions to be performed for OOC conditions, such as
    - Stop feeding more wafers into the equipment
    - Abort processing
    - Put equipment down for maintenance in MES
    - Put lot on hold in MES for engineering evaluation

# EIChartControl



# EIAMS – Alarm Management System

- ▶ Implemented successfully at 2 Fabs
- ▶ Case Studies:
  - Prevented misprocessing of 160 wafers/qtr
  - Reduced equipment downtime by 10%
  - Improved cycle time by 7%

The screenshot shows the 'Define Alarm Actions' window in the EIAMS-Alarm Management System. At the top, the title bar reads 'EIAMS-Alarm Management System'. Below it, the window title is 'Define Alarm Actions'. The interface includes a form with the following fields and options:

- Equipment ID:** A dropdown menu showing 'ASH03'.
- Alarm:** A text field containing 'Pumpdown Error! Couldn't reach base pressure'.
- Define Actions:** A section with four rows of options:
  - Notification:** Includes fields for 'Email ID' and 'Custom Message'.
  - Further Processing:** Includes radio buttons for 'Finish Processing all wafer', 'Stop after current wafer', and 'Stop Immediately'.
  - Change Equipment State in MES:** Includes a dropdown for 'Change Equipment State to' and a text field for 'Message'.
  - Lot Status:** Includes radio buttons for 'Move Lot further as normal' and 'Hold Lot for evaluation'.

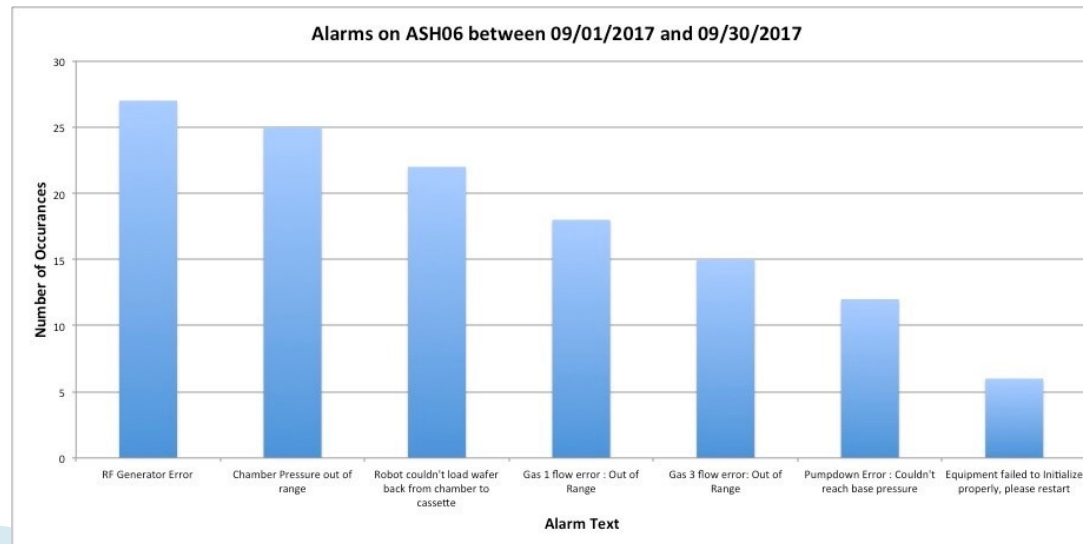
At the bottom of the window, there are 'Cancel' and 'Submit' buttons.

# Alarm Management System

- ▶ User defines actions that need to be taken automatically as soon an alarm occurs on the tool
- ▶ Actions can be any combination of
  - Stop feeding more wafers into the tool
  - Abort immediately (similar to pressing EMO)
  - Notify appropriate people
  - Put equipment in unscheduled maintenance
  - Put wafers on hold for engineering evaluation
- ▶ Same system for Fault Detection as well

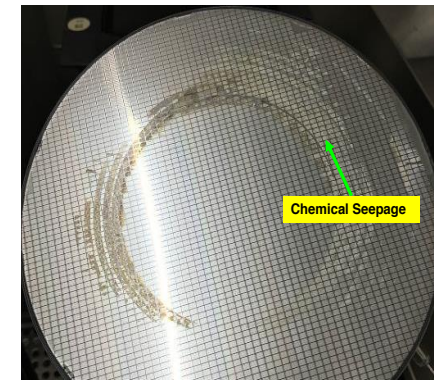
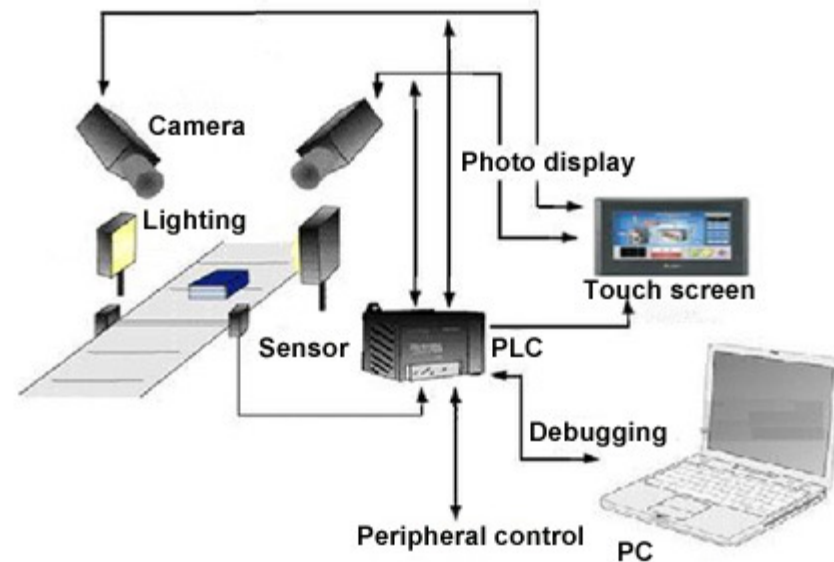
# Alarm Reports

- ▶ Various Alarm Reports are provided
  - Alarm Pareto report shows a chart in the order of number of occurrences of alarms
  - Clicking on any bar of the pareto shows details of all occurrences
  - Multiple equipment can be combined for reports



# EI-AOI Automated Defect Detection

- ▶ Detects surface defects on the wafer while its being unloaded to the cassette
- ▶ Comes with required hardware & software



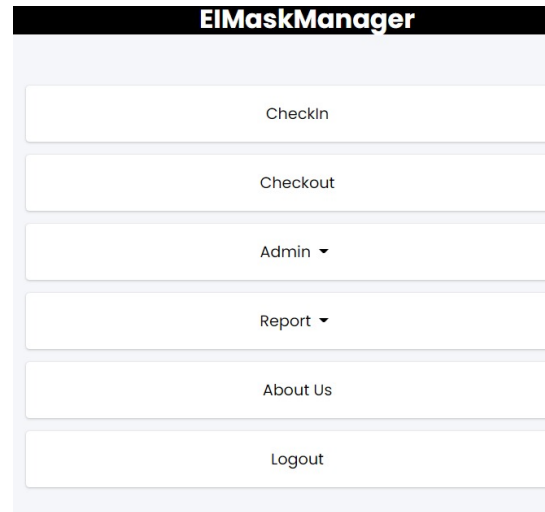
# EI-AOI Automated Gauge Reading

- ▶ Automated Gauge Reading
  - Sending data via SECS/GEM or OPC
- ▶ Read multiple gauges
- ▶ Turnkey System
  - Camera, mounting & software provided













# EIMaskManager – Reticle Management System

- ▶ Helps manage rack and shelf based reticle management
- ▶ Check-in & out, search and reporting capabilities
- ▶ Comes with required Hardware & software



Location List

Search:

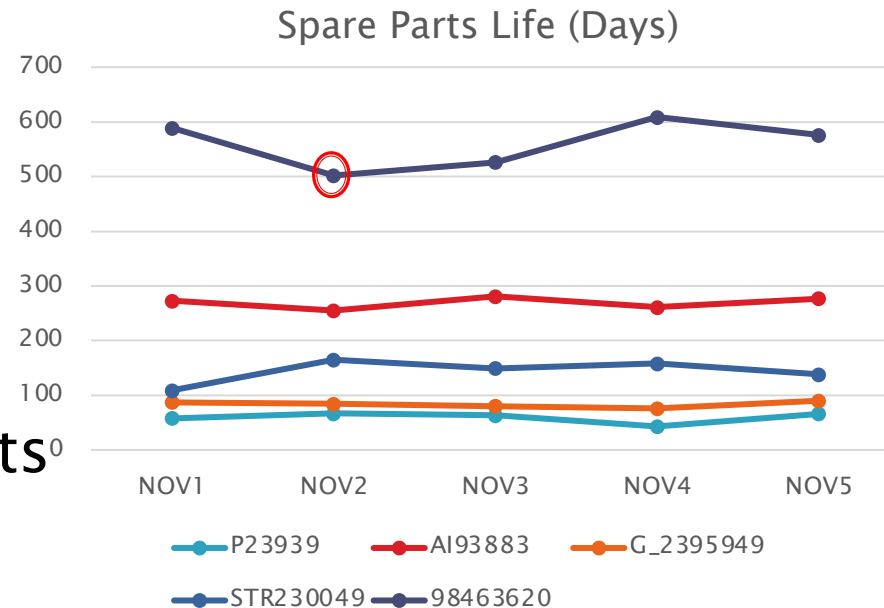
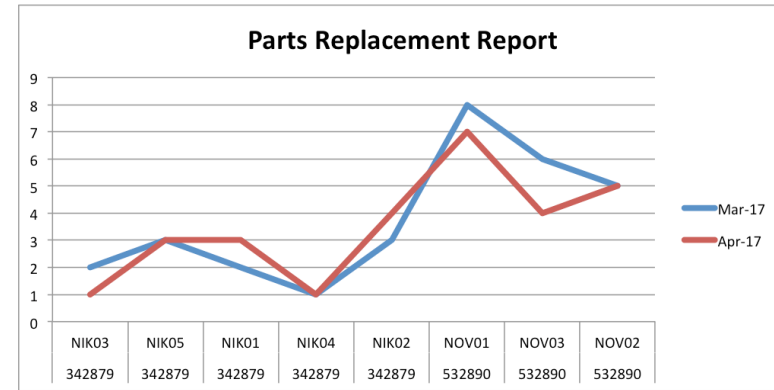
Action	Location Name	Location N Level	Allocated Space	Available Space	Disable Space	Total Space
 	AIA3	AIA3	5	0	0	5
 	AIA4	AIA4	5	0	0	5
 	AIA5	AIA5	5	0	0	5
 	AIA6	AIA6	5	0	0	5
 	AIA7	AIA7	3	2	0	5

Showing 1 to 5 of 5 entries

Previous **1** Next

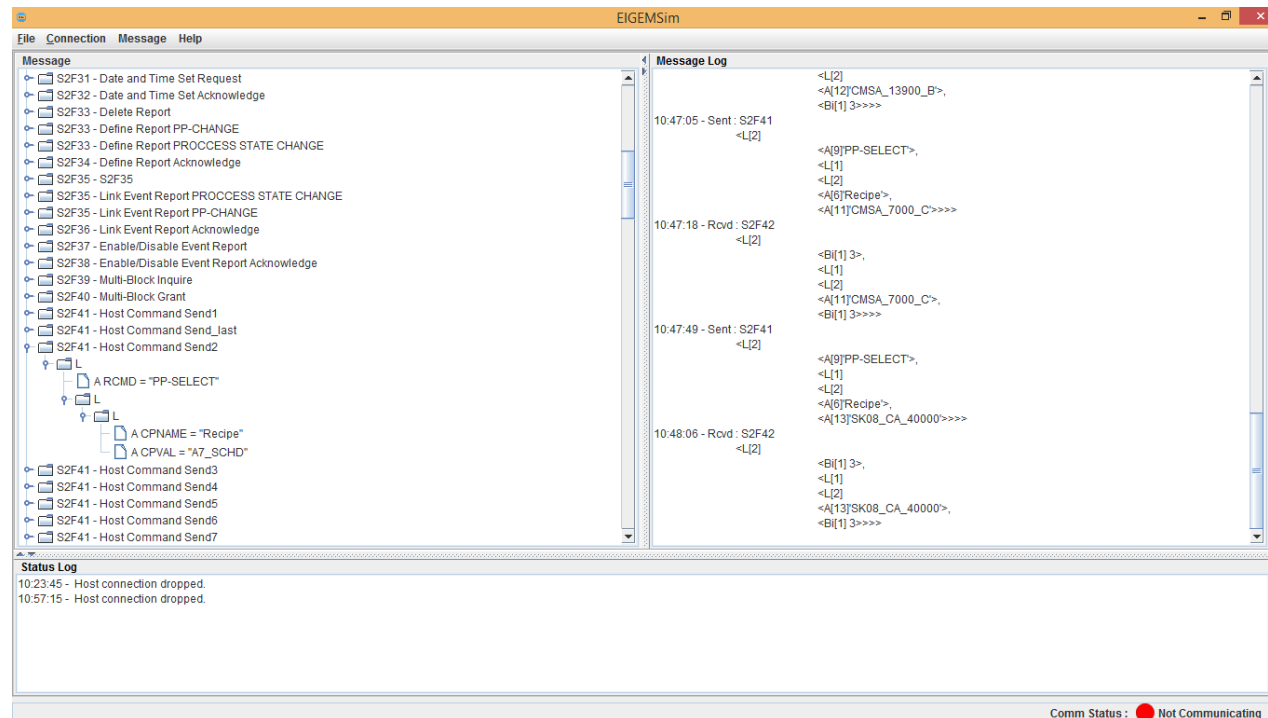
# EIPartsManager

- ▶ Tracks life of a spare part on the equipment
  - Compares against historical life of its own and that of others
- ▶ Flags for parts that are under warranty
- ▶ Alerts for systemic equipment issues
- ▶ Calculates and compares equipment maintenance cost
- ▶ Tracks parts that are sent for repair or refurbishments



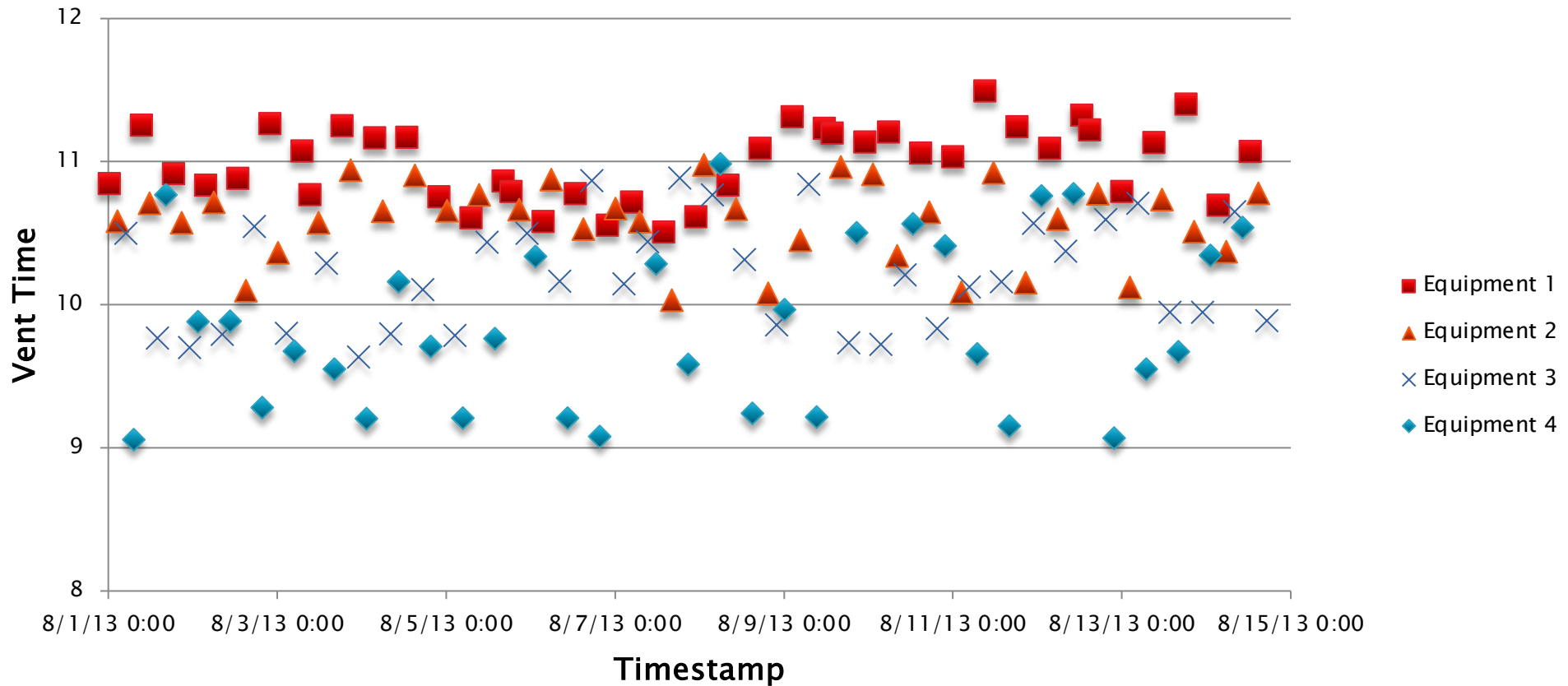
# Dev & Compliance Testing – EIGEMSim

- ▶ Simulator for factory host or equipment
- ▶ Most messages pre-defined
- ▶ UI & SML based configuration



# Fault Detection & Classification

## Vent Time Analysis at Evaporators



# Advanced Process Control (APC)

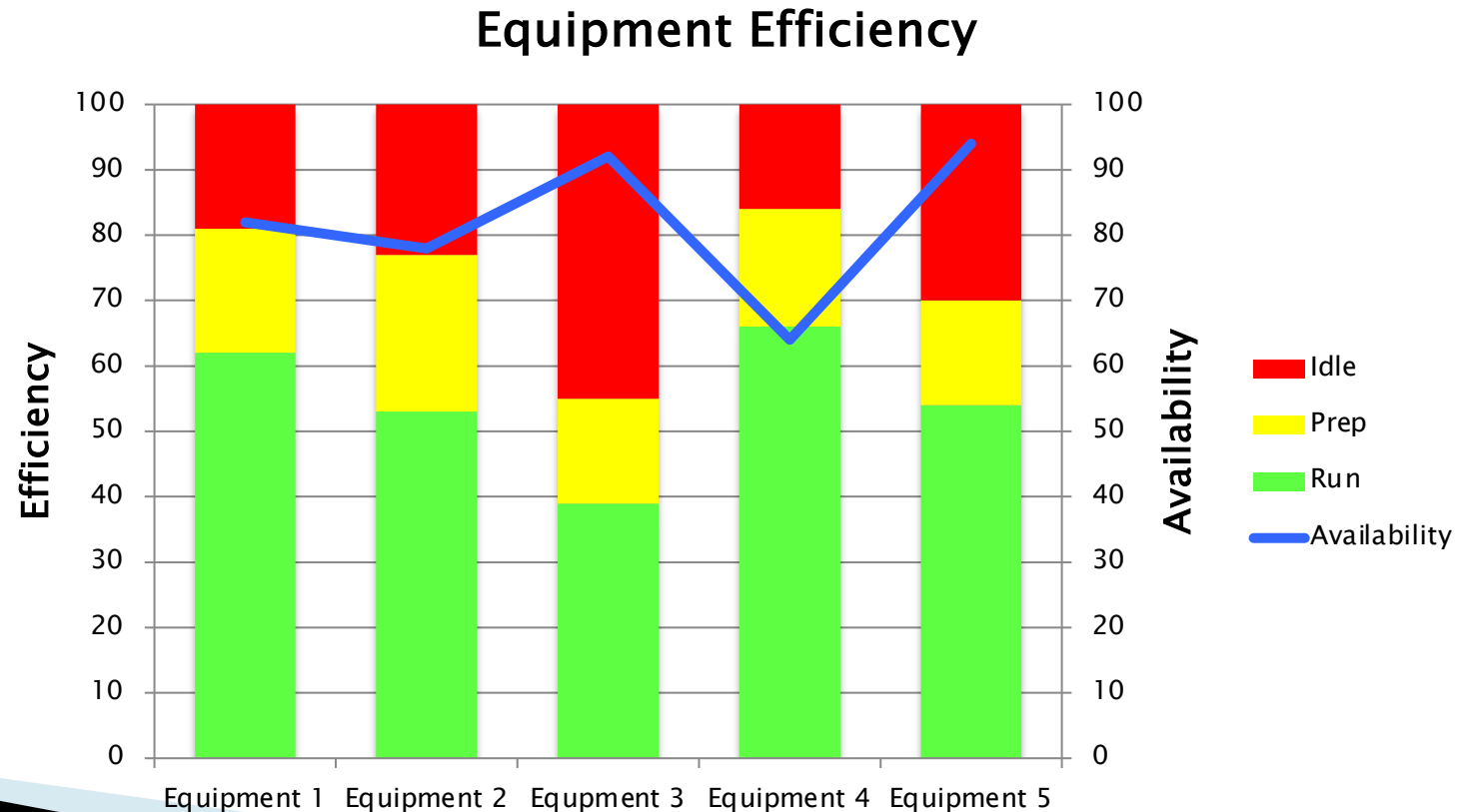
- ▶ Run-to-Run (R2R) control and Wafer-to-Wafer (W2W) control
- ▶ Feedback System
  - Feeding overlay measurement into steppers
  - Improved cycle time & throughput
  - Better process
- ▶ Feeding other metrology results into process steps
  - Grinders
  - Polishers

# OEE Improvements

- ▶ Monitoring system for bottleneck tools
  - Notifications for idle times
  - **Case Study: Increased output by 22%, saved \$1.2M upfront and \$200K annual cost**
- ▶ Alarm Management System
  - Taking actions automatically as soon as an alarm occurs
  - **Case Study: Cycle time improvement of 7%**
- ▶ Capability Maximizing System
  - Monitoring for single point of failures and avoiding them
- ▶ Bottleneck Reporting

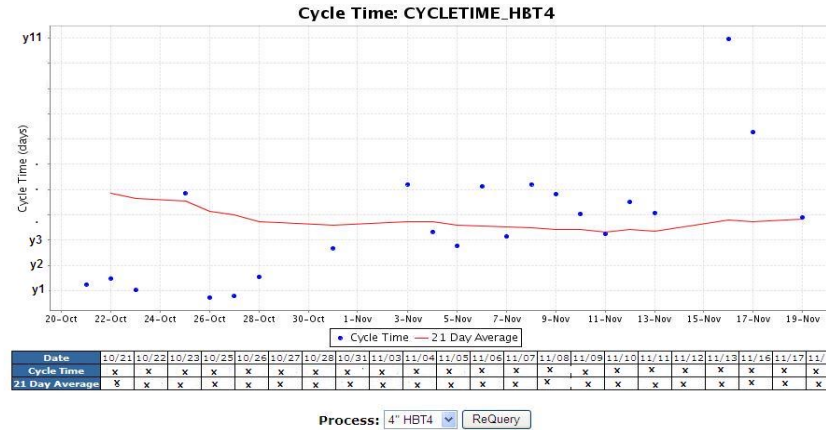
# OEE & Cycle Time Improvement

- ▶ Result: Increased output by 22%, Saved \$1.2M upfront, \$200K annually



# Cycle Time Management System

- ▶ Displays cycle time by device & by no of days finishing on a certain date



- ▶ Breaks down by hold time, run time and queue time

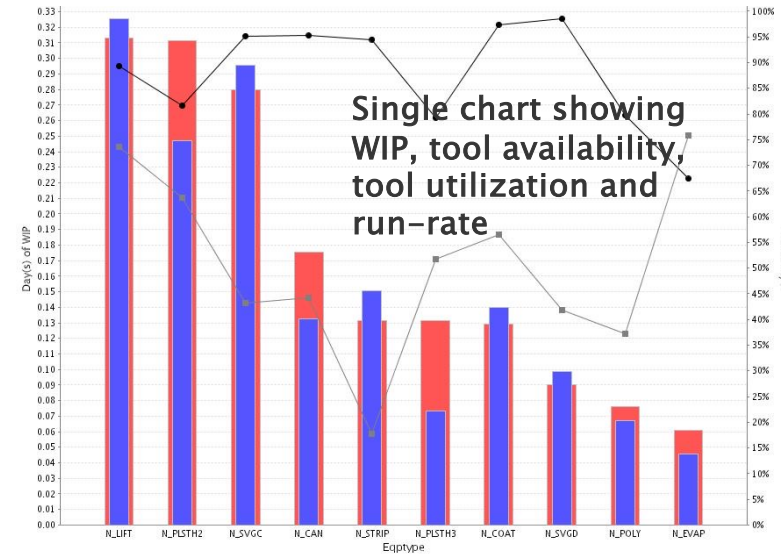
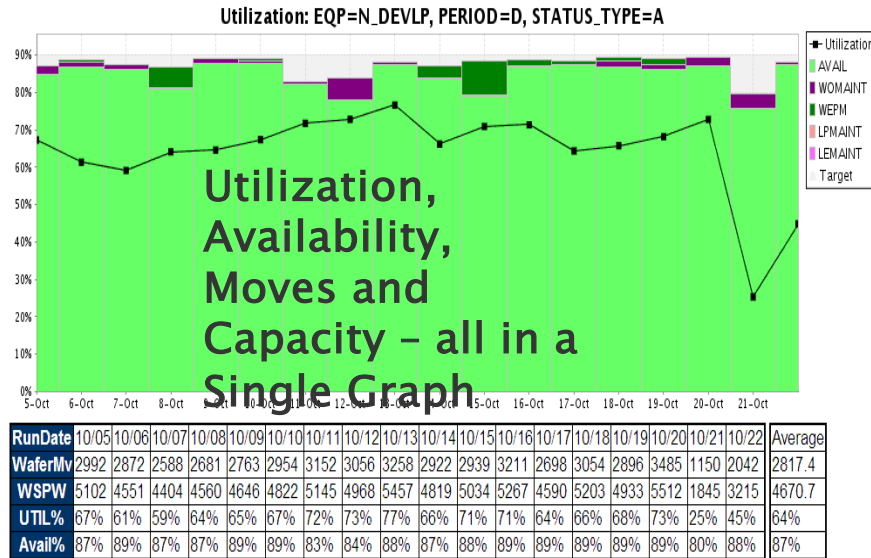
## Cycle Time

Start Date: 01/08/2010 End Date: 02/08/2010 Part Type: ALL Requery

Retrieving data from 01/08/2010 to 02/08/2010

Lot Info			Front End: 24.5				Back End: 5.3				Total: 29.8
Part Name	Lot Family	Qty	Queue Time	Hold Time	Run Time	Total Time	Queue Time	Hold Time	Run Time	Total Time	Combined
xxxxx	3921373	22	17.5	0.5	1.9	19.9	36.4	4.8	1.7	42.9	62.8
xxxxx	3939100	24	6.2	0.0	2.5	8.7	38.5	0.6	2.2	41.3	50.1
xxxxx	3963214	24	5.1	0.0	2.4	7.6	15.3	0.7	2.2	18.1	25.7
xxxxx	3962718	12	7.6	0.1	2.7	10.4	10.4	0.4	0.8	11.7	22.1
xxxxx	3973186	4	7.2	0.0	2.6	9.8	6.1	1.2	1.5	8.8	18.7
xxxxx	3945245	5	15.5	0.0	2.5	18.0	11.6	2.0	1.1	14.7	32.7
xxxxx	3967095	10	8.2	2.1	1.7	12.1	10.4	0.7	1.6	12.7	24.8
xxxxx	3967922	4	10.0	2.4	2.2	14.6	5.4	3.3	1.4	10.1	24.8
xxxxx	3978794	6	6.9	0.0	3.0	9.9	7.3	0.0	1.5	8.8	18.8
xxxxx	3973183	24	6.4	0.0	2.5	9.0	5.2	0.3	2.7	8.1	17.1
xxxxx	3978795	23	7.1	0.0	2.7	9.7	3.0	0.3	2.9	6.2	15.9
xxxxx	3949611	5	0.8	0.0	0.1	1.0	0.7	0.0	0.0	0.7	1.7
xxxxx	3957985	2	0.0	0.0	0.1	0.1	0.2	0.0	0.0	0.2	0.3
xxxxx	3965296	5	0.0	0.0	0.1	0.1	0.6	0.0	0.0	0.6	0.8

# OEE & Cycle Time Improvement



## Equipment Capability Report

### Equipment Qualification and Capability

NOT_QUALIFIED	ON	OFF
RISK_RAMP	ON	OFF
PRODUCTION_RAMP	ON	OFF
QUALIFIED	ON	OFF

N_EVAP	6-BC	6-EC	6BASE	6EM-CC	6M1	6M2-2UM	6M2-90TI	6M500
N_EVAP06 6AVAIL	QUALIFIED	QUALIFIED	QUALIFIED	QUALIFIED	QUALIFIED	QUALIFIED	NOT_QUALIFIED	NOT_QUALIFIED
N_EVAP07 6AVAIL	QUALIFIED	NOT_QUALIFIED	QUALIFIED	QUALIFIED	NOT_QUALIFIED	NOT_QUALIFIED	NOT_QUALIFIED	NOT_QUALIFIED
N_EVAP08 6AVAIL	QUALIFIED	QUALIFIED	QUALIFIED	QUALIFIED	QUALIFIED	QUALIFIED	NOT_QUALIFIED	QUALIFIED
N_EVAP09 SETUP	QUALIFIED	QUALIFIED	QUALIFIED	QUALIFIED	QUALIFIED	QUALIFIED	NOT_QUALIFIED	QUALIFIED
N_EVAP10 WMAINT	NOT_QUALIFIED	NOT_QUALIFIED	NOT_QUALIFIED	NOT_QUALIFIED	NOT_QUALIFIED	NOT_QUALIFIED	NOT_QUALIFIED	NOT_QUALIFIED
N_EVAP11 EMAINT	QUALIFIED	QUALIFIED	QUALIFIED	QUALIFIED	QUALIFIED	QUALIFIED	NOT_QUALIFIED	QUALIFIED
N_EVAP12 6AVAIL	QUALIFIED	QUALIFIED	QUALIFIED	QUALIFIED	QUALIFIED	QUALIFIED	NOT_QUALIFIED	NOT_QUALIFIED

Requery

## Lot Status, History and Steps/day



Lotid	3924203.1
Part	64023-J1NS
Priority	2
Quantity	20
Lot Type	FF
Location	N_PHOTO
Stage	N_BPEXP
Step	44/207
Avg Steps/Day	x.xx
Start Time	11/13/2009
Required Time	01/05/2010

Lot has been in wait state since 11/23/2009 07:32

### Lot Event History

Time	Event	User	Description
11/23/2009 07:32	Track Out	ZAVALAF	N_DNS7C1
11/23/2009 06:38	Track In	GOMEZCL	N_DNS7C1
11/23/2009 06:38	Begin Step	GOMEZCL	043.000
11/23/2009 06:38	Comment	GOMEZCL	lot not tracked out

### Lot Priority History

Time	Priority
11/20/2009 20:18:57	2
11/13/2009 10:22:39	4

# Staff Augmentation

- ▶ Team of 50+ Software Professionals of various levels and skills
- ▶ Work remotely for cost savings but come and work onsite as much as needed
- ▶ Bachelor or Master in Computer Science from reputed universities & undergone extensive training
- ▶ Ensure enough business hours overlap with customer time zone
- ▶ Experts at
  - SECS/GEM, Factory host, FDC & APC
  - MES – PROMIS, FactoryWorks, Eyelit, FAB300
  - FabGaurd, Sapiance
  - SAP & other ERP integration

# MES Services

- ▶ Developed custom MES for tracking material (lot/wafer), equipment, process flows and recipes
- ▶ Experts at most widely used MES in various fabs for over 20 years
- ▶ Expert at integration of MES with ERP and other factory software systems
- ▶ Offer MES migration, support, development and integration services

# Thank You

## Contact Info

- ▶ Web: [www.einnosys.com](http://www.einnosys.com)
- ▶ Email: [sales@einnosys.com](mailto:sales@einnosys.com)
  - ▶ Call: 1.805.334.0710
  - ▶ Skype: einnosys